



Accredited to ISO/IEC
17065:2012 to provide
product conformity
certification

Zurich Engineering



ISO 3834 Welding Certification Scheme QMS/SOP/CPS/03

Certificate Number: GB/ZE3834/0001, Rev 0,

Dated: 23/06/2023

This is to Certify that

Heathyards Engineering Co Ltd

Has been assessed in accordance with the rules of the scheme relating to the controls and operations of their quality management system for welding and fabrication involved in the manufacture of:

Pipework, Nuclear Components, Boilers & Pressure Vessels, General Fabrications, Corrosion Resistant Overlays, Tube manipulation.

As detailed on the attached schedule.

The Company's Welding Quality Management System complies with

ISO 3834 part 2

Head of Zurich Engineering

J Hartigan

Scheme Manager

J Carter

Condition of Validity:

- Compliance with the rules of the certification scheme including periodic annual surveillance
- Conformity assessment body shall request to be informed that the EN ISO 3834 certified manufacturer(s) notify the CAB whenever any critical changes to the manufacturer's processes and/or products occur,

ISO 3834 Welding Certification Scheme

Certificate Number GB/ZE3834/0001, Rev 0, Dated: 23/06/2023

Schedule

Company Name	European Heathyards Ltd
Company Address	31 -32 Maybrook Road, Brownhills, WS8 7DG
Valid Until	22 th June 2028

Product Range

Nuclear Components, Pressure Vessels, Pipework, Corrosion resistant Overlays, General Fabrications, Tube Manipulation

Materials

C,Mn Steels, Low Alloy Steels, Austenitic & Duplex Stainless Steels, Nickel Alloys

Welding Processes

Tungsten Inert Gas, Metal Active Gas, Metal Inert Gas, Flux Cored Arc , Manual Metal Arc, Submerged Arc

Product Standards

EN 12952, PD5500, ASME I, ASME VIII, ASME B31.1, B31.3, B31.12

Welding Approval Standards

BSEN ISO 15614 series, BSEN ISO 9606 series, ASME IX, BSEN 287-1, Lloyds Rules, ABS Rules

Responsible Welding Coordination Personnel

Scheme	Name	Qualification	Job Function/Level (ISO 14731)
QMS/SOP/CPS/03	<i>Neil Percival</i>	<i>EWT / IWT</i>	<i>Comprehensive</i>
QMS/SOP/CPS/03	<i>Arran Nash</i>	<i>EWT / IWT</i>	<i>Comprehensive</i>
QMS/SOP/CPS/03	<i>Jake Vardy</i>	<i>NVQ Level 2 / PCN Level 2</i>	<i>Basic</i>
QMS/SOP/CPS/03	<i>Chris Winter</i>	<i>City & Guilds Level 3 / PCN Level 2</i>	<i>Basic</i>

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